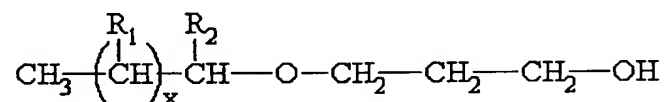


BRANCHED PRIMARY ALCOHOL COMPOSITIONS
AND DERIVATIVES THEREOF

5

Abstract of the Invention

A detergent composition having cold water solubility and exhibiting high calcium tolerance can be produced
10 from biodegradable branched ether derivative compositions derived from a branched ether primary alcohol represented by the formula:



15

wherein R₁ represents hydrogen or a hydrocarbyl radical having from 1 to 3 carbon atoms, R₂ represents a hydrocarbyl radical having from 1 to 7 carbon atoms, x is a number ranging from 0 to 16, preferably from 3 to 13,
20 wherein the total number of carbon atoms in the alcohol ranges from 9 to 24.